This Instruction for Operation and Maintenance is applicable for the following vent models:

Table 1: Type description

Size	Type	EU-Type Examination Certificate Number
DN200-200 / 8“ x 8“	945-EL 200-200	IBExU16ATEX1161 X

Dimension sheets and Pressure drop/volume flow charts may be provided under request.

1. Use

The Pressure and Vacuum Vent 945-EL complies with the following standards:

EN ISO 80079-36:2016	Non-electrical equipment for potentially explosive atmospheres Basics methods and requirements
EN ISO 80079-37:2016	Non-electrical equipment for explosive atmospheres – Non-electrical type of protection constructional safety “c”, control of ignition sources “b”, liquid immersion “k”

The general suitability as pressure and vacuum vent for device group II, category 1/2 when used with inflammable gas/air mixtures and vapour/air mixtures of inflammable liquids of explosion group IIB (MESG ≥ 0.5 mm) have been verified by tests executed at the Institute for Safety Technology IBExU GmbH Freiberg and the results were confirmed by the issued EU-type examination certificate **IBExU16ATEX1161 X**.
The following valve insert/pallet settings are applicable:

- Set-pressure for pressure: 2.5 up to 150 mbar *) *) factory pre-set default
- Set-pressure for vacuum: 2.5 up to 150 mbar *)
- Operating temperature: surface temperature ≤ 80% of ignition temperature medium (please attend data sheet)

As part of the documentation package, the product is delivered with a factory Test Certificate according to EN 10204, which includes the technical features of the product as well as the EU-type examination certificate number. Also, as part of the documentation package, a Declaration of Conformity is issued, assuring compliance with standards EN ISO 80079-36 / 37:2016, as well as compliance with the ATEX directive 2014/34/EU.

2. Construction

The vent consists of a cast iron/stainless/carbon steel housing with an outlet flange for process discharge (1), equipped with pressure (12) and vacuum valve pallets (12). The housing is closed with two covers (3) by the use of screws (8) and O-ring seals (14). The valve pallets are guided by guide bushes (4), mounted to the covers.

For protection against the effects of weather, the vent is equipped with a protective screen (6). This is clamped/mounted with bolts (8) and washers (7).
The valve pallets are pre-set for the customer’s specific set-up pressure via weight discs. They may be provided with FEP seals.

The product can be supplied with a Checklift Mechanism (Item 6, page 6) under request. The Checklift Mechanism is an accessory to be used by the end user to manually open the vent vacuum side and it can be used for periodic inspections of the vacuum pallet functionality or to manually drain the vent internal chamber. In order to use the Checklift Mechanism the end user just need to push the mechanism stem upwards to a point where the vacuum pallet is lifted, when done the stem may be released and it will return and stay at its resting position by gravity.

The materials used in the components of the vent have to be adequate to the operating and process media conditions so that the overpressure protection provided by the vent can be assured.

3. Marking

The product is supplied with a nameplate (please refer to the last page) that provides important information to the customer about the product and its limitations. Below are some of the information provided:

Nameplate:

- Name and address of the Manufacturer
- Product Type (including element configuration)
- Serial Number and year of manufacture
- EU-type examination certificate number
- EN number
- EX mark, followed by the device group information II, category 1/2 and the letter “G” (for classified areas where explosive gases, vapors and/or air mixtures are present)
- CE mark, followed by the Notified Body number (2460)
- Set Pressure setting for positive pressure and vacuum
- Flow values at opening pressure

4. Installation

The arrangement and the installation of the vent on the equipment shall be done under observance of the rules applicable to the relevant range of use. Accident prevention measures and risk assessment to take place before installation.
Health and safety guidelines to be followed. The installation of the valve on the equipment shall be done at the correct orientation (vertical).

The vent may be provided with flange connections that ca be of bolting configuration as per EN 1092, ASME/ANSI B16.5, JIS B 2220 and other configuration under special request.
For the flanged connections, flat gaskets with a sealing parameter $k_O k_D \leq 25 b_D$ are recommended. When assembling flanges, make sure the sealing surfaces are not damaged and free from any foreign material to avoid any leak paths. The system may be checked against leakages before commissioning. The test pressures of the vent must not be exceeded.
The pipeline down and upstream the vent must be properly supported so that the vent doesn't bear any piping stress.
The vent has to be included in the equipotential bonding of the vessel or plant.

Process gases and vapours are to be free of particles and are not to be exothermic in nature.

To prevent transportation damage, the valve pallets are shipped separate from the vent and need to be assembled in the valve before operation as per the following steps:

- Remove the covers (3) by loosening the cap screws (8)
- Install the Pallets carefully on top of the Pressure and Vacuum seats (2 & 5)
- Replace the covers (3) on both sides making sure that the guiding rod of the Pressure and Vacuum Pallets are properly inserted and guided inside the guiding bushes (4)
- Tighten the cover screws (8)

5. Maintenance

The maintenance includes a periodic visual inspection of the vent with regards to contamination and appearance. The intervals for the maintenance works depend on the operating conditions and how contaminating the process media is. The interval of maintenance has to be defined by the end user.

In case of major contamination, a flushing with a cleaning agent can be carried out. After cleaning, all parts shall be blown dry. During the cleaning works, no mechanical modifications may be done to any internal parts of the vent or to the housing. The device must not be modified in any way.

All works in connection with repair and replacement of components shall be executed only by trained and authorized, skilled personnel.

Valve seats and valve pallets shall be checked for contamination, damages and examined in particular for integrity as well. Damages or imperfection on valve seats surfaces must be repaired by professional grinding or lapping equipment. The main seal (FEP or other material) shall not present any signs of damage or imperfections. If any damages are present the parts must be replaced by new ones.

Opening and re-installation shall be performed according to instructions of Section 4.

It is recommended to keep a spare parts kit for each seal on hand at all times. In case of replacement of parts, only genuine parts, supplied by BS&B FlameSaf ltd, may be used for any maintenance/repair work. Please refer to the Spare Parts List for the part numbers to be used to re-order parts.

6. Spare parts list

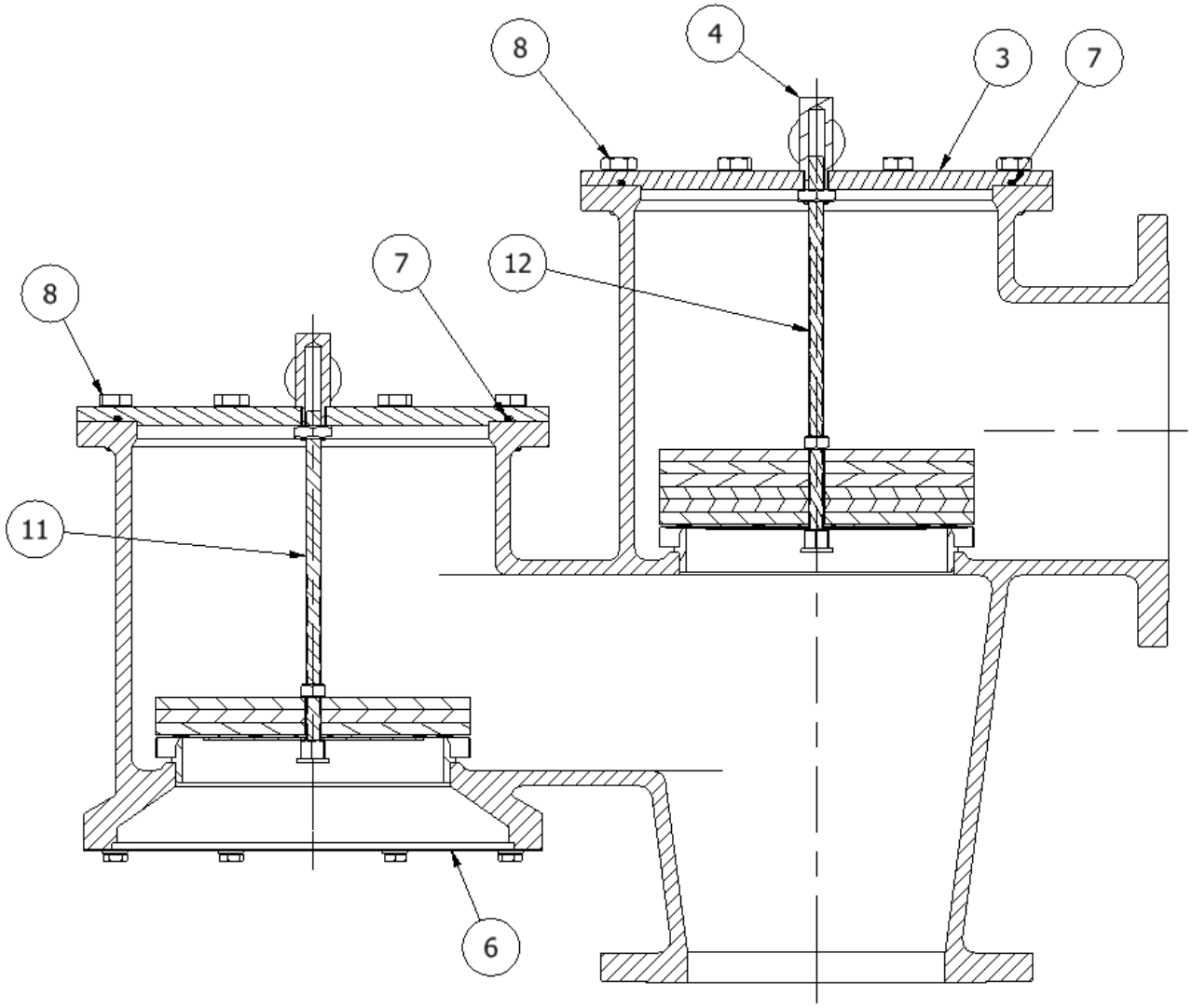
Table 2: Spare Parts List Table

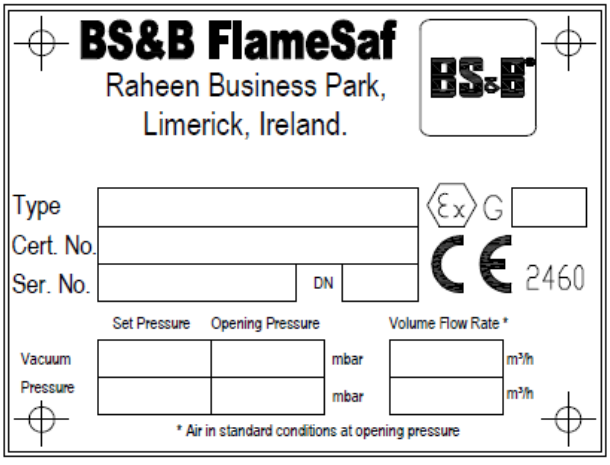
Item No.	Description	Qty.	Material	DN200
3	Cover	2	CS SS	993075000 842081421
4	Guide Bush	2	SS	182055000
8	Cap Screw	16	CS SS	210004840 232098200
6	Protective Screen	1	SS	52099600
6	Checklift Mechanism Assy	1	SS	960000070
12*	Pressure Valve Pallet Assy ** – FEP seal - Valve Pallet only - FEP-seal only	1	SS/FEP	960000057 812072300 722088900
11*	Vacuum Valve Pallet Assy ** – FEP seal - Valve Pallet only - FEP-seal only	1	SS/FEP	960000048 812072300 722088900
7*	O-ring	1	NBR FPM EPDM FPM/FEP	802078600 802078700 802078800 802078900

Notes:

- * Essential parts for periodic preventive maintenance
- ** Valve Pallets supplied without added weights
- CS = Carbon Steel
- SS = Stainless Steel

945-EL 200-200 - Spare Parts Drawing:





945-EL 200-200 With Checklift Mechanism - Spare Parts Drawing: